OWNERS MANUAL

MODEL 9200® AND M9200A1™ AUTOLOADING SHOTGUN

IMPORTANT "SAFETY WARNINGS" – NOTE THE SYMBOL

These safety warnings are for your protection as well as the safety of others. Disregarding information in this manual may result in serious injury or death.

Be certain this owners manual is available for reference and is kept with this firearm if transferred to another party. If manual is lost or misplaced, write directly to Mossberg for a free replacement copy.

After performing any work on your firearm such as cleaning, adjustments, disassembly or installation of any accessory, the gun should be re-checked for proper functioning before firing live ammunition.

Firearms are complicated mechanisms. Any modification, alteration, or improper fitting of parts may result in a dangerous malfunction, damage to the firearm and injury to the shooter and other persons. The gun owner is responsible for the correct reassembly and functioning of the firearm after any disassembly or replacement of parts.

If you do not understand any of the material in this manual or have any questions, contact a qualified gunsmith or write to: O.F. Mossberg & Sons, Inc., directly.

Do not attempt to load or use any firearm until you read and understand the information contained in its owner's manual. Before handling your firearm, you should learn how it operates and how to maintain it. This includes knowing its basic parts, how the manual safety and other safety features operate, how to safely open and close the action and how to safely load and unload ammunition from the gun. Improper use and handling is dangerous and could cause severe injury or death to you or those around you. All users of the firearm must become thoroughly familiar with the instructions in this manual.

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Safety and safe firearms handling is everyone's responsibility.

As the owner of a firearm, you must undertake the full-time responsibility of safe firearms handling for your own safety and the safety of those around you:

- Keep all firearms and ammunition out of the reach of children.
- Store your firearms and ammunition separately.
- Never store a loaded firearm.
- Never leave a loaded firearm unattended.
- Never transport a loaded firearm in a vehicle.

Always point the muzzle of your firearm in a safe direction, regardless of whether the firearm is loaded or unloaded. You should become thoroughly familiar with the function and operation of this firearm and the instructions supplied with it.

Always treat every firearm as if it were loaded. Give your firearm to someone with the action open (bolt fully rearward) and safety fully rearward in the "ON" (SAFE) position after you verify the firearm is unloaded. Insist on the same procedure when receiving a firearm from someone else. Learn the location of all the safety features of your firearm and how they operate.

Wear eye and ear protection when shooting. Shooting without proper ear protection can cause hearing damage. The use of eye protection during any type of shooting is important to protect your vision.

Due to the heavy recoil of a shotgun, maintain an adequate distance between the rear of the scope and your face at all times. Be certain the scope installation does not interfere with access to, or the proper functioning of the safety button.

We specifically disclaim any responsibility for damage or injury whatsoever occurring in connection with, or as a result of, the use of faulty, or non-standard, or "remanufactured" or hand-loaded (reloaded) ammunition. Additionally, we disclaim any responsibility for damage or injury which results from any modifications or changes that are not a part of the firearm as delivered from the factory.

Learn to clean your firearm thoroughly and make certain no oil, grease or other materials are blocking the barrel. Obstructions of any kind can cause damage to the firearm resulting in personal injury.

Practice proper firearm maintenance and safety. Make sure all exposed metal surfaces are coated with a thin film of oil, especially after being exposed to damp weather. (See proper section of this manual for cleaning instructions). Do not plug barrel or store in a fabric-lined case which will absorb lubricants from the firearms. Before using after storage, follow complete instructions stated in this manual for refamiliarization with the firearm. A thorough inspection should be performed before going into the field. Have your gun periodically checked by a qualified gunsmith.

OPERATING INSTRUCTIONS

Read and understand this entire manual and its safety warnings before firing the shotgun.

MECHANICAL SAFETY

The safety is located on the top rear portion of the receiver (Fig. 2) and must be manually moved to the desired position by the shooter.

To put the safety in the "ON" (SAFE) position, the safety button must be moved *fully rearward into the safety detent.* The button will now be over the red dot. The red dot is a training aid used only to show the direction of the "ON" (SAFE) position and should not be used as an indicator that the safety is "on" or "off" (Fig. 2). Moving the safety button forward toward the muzzle of the gun will put the safety in the "OFF" (FIRE) position.

Remember, a firearm's manual safety is a mechanical device which can never replace safe gun handling practices.

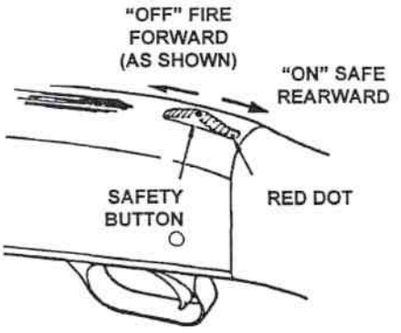


Fig. 2

UNPACKING YOUR AUTOLOADER

AUTOLOADING SHOTGUNS are shipped from the factory with the barrel disassembled.

The bolt is always under spring pressure. When the bolt release is pushed with the bolt locked rearward, the bolt is driven forward toward the muzzle with considerable force. Do not have fingers or other objects in the ejection port or near the operating handle (Fig. 3).

The operating handle (Fig. 3) must be assembled securely in place in the action before the forend is removed. Should handle not be in place proceed as follows (See Fig. 4). To assemble the operating handle, align the slot in the bolt with the slot in the action bar assembly, holding the operating handle with the notch rearward. Insert the handle through the slot in the action bar assembly. Push operating handle inward until plunger engages with notch in handle.

BOLT LOCKED REARWARD & UNDER SPRING PRESSURE

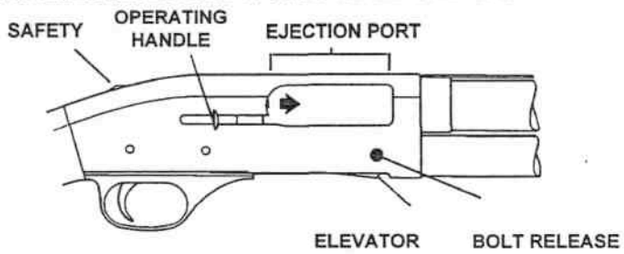


Fig. 3

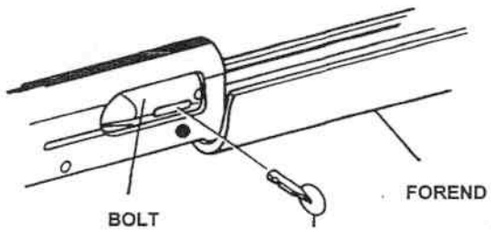


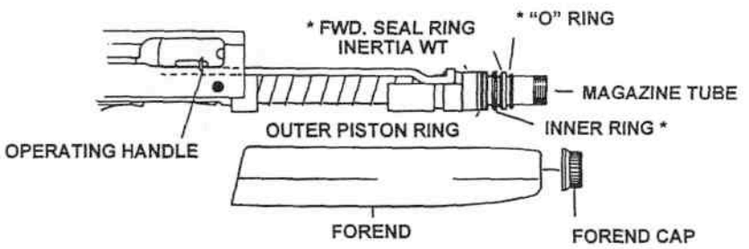
Fig. 4

CAUTION — Never push the bolt release without the barrel installed unless the operating handle is manually prevented from moving forward rapidly.

Visually inspect the inside of the barrel to make certain it is free of any obstructions, excessive oil or grease. If you are unable to remove all obstructions, bring the gun to a qualified gunsmith or return it to Mossberg. Failure to do so may result in gun damage and/or personal injury when the shotgun is fired.

Be sure the gun is unloaded and the safety button is fully rearward to the "ON" (SAFE) position (Fig. 2).

To install the barrel, unscrew the forend cap and remove the forend (Fig. 5).



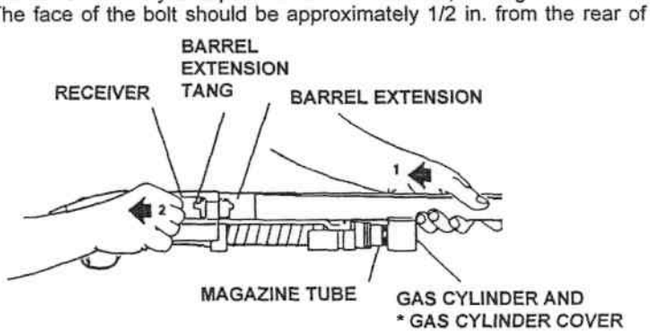
* *Fwd seal ring, inner ring, "o" ring and gas cylinder cover are not used on the Model 9200A1.*
Note: 9200A1 outer ring is pre-assembled with an inner ring.

Fig. 5

*** The rubber "O" Ring should remain on the magazine tube.** Fit the barrel extension into the receiver while sliding the gas cylinder over the magazine tube (Fig. 6).

*** The barrel assembly includes a gas cylinder cover to protect the valve system (Fig. 7).** Models with synthetic forends include a sleeve spacer.

Grasp the barrel securely and push it into the receiver, forcing the bolt rearward until it stops. The face of the bolt should be approximately 1/2 in. from the rear of the ejection port.

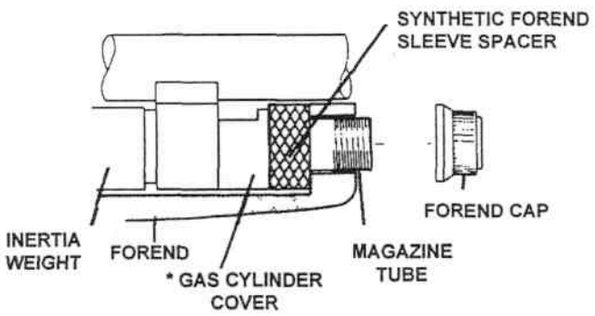


* *Fwd seal ring, inner ring, "o" ring and gas cylinder cover are not used on the Model 9200A1.*

Fig. 6

While maintaining pressure on the barrel, pull the operating handle rearward until the bolt locks in the open position. This will allow the barrel to seat fully into the receiver.

Re-install wood forend(or sleeve spacer and synthetic forend) and screw magazine cap into the magazine tube. Tighten by hand.



* *Fwd seal ring, inner ring, "o" ring and gas cylinder cover are not used on the Model 9200A1.*

Fig. 7

With fingers and other objects away from the ejection port and operating handle, push the bolt release (Fig. 3). The bolt should be driven forward under spring pressure and lock in the closed position. Grasp operating handle and pull bolt fully rearward to the locked position. The bolt should cycle smoothly without binding.

TO LOCK ACTION OPEN — Magazine tube must be empty – with the safety button fully rearward to the "ON" (SAFE) position, pull the operating handle fully rearward and release. The action will move slightly forward and lock in open position.

TO CLOSE ACTION — With safety fully rearward to the "ON" (SAFE) position, press bolt release until action releases.

Keep fingers clear of operating handle and ejection port when closing action (See fig. 3)

MAGAZINE CAPACITY

Four (4) 2-3/4" 12 gauge shotshells, Four (4) 3" 12 gauge shotshells (plus one in chamber).

MAGAZINE PLUG – You are responsible for complying with all laws regarding magazine capacity. Your Autoloading Shotgun is supplied with a wooden plug inserted in the magazine tube. It reduces the capacity of the magazine tube to two (2) shells, (three (3) including chamber).

Be sure the gun is unloaded and the safety button is fully rearward in the "ON" (SAFE) position before performing any assembly or disassembly procedure.

TO REMOVE THE PLUG – Unscrew and remove the forend cap. Grasp the barrel and forend to prevent them from sliding forward. Point the muzzle downward and shake the gun in an up and down motion until the wooden dowel falls through the opening in the muzzle end of the magazine tube. The dowel is fitted with a rubber "O" Ring to prevent it from falling out accidentally. Grasp the dowel and pull it out completely.

TO INSTALL THE PLUG – Unscrew and remove the forend cap. Insert the end of the dowel with the "O" Ring into the opening in the end of the magazine tube. Push dowel into magazine tube. Replace forend cap.

LOADING

Before loading, move the safety button fully rearward (Figure 2) to the "ON" SAFE position.

During loading, never allow fingers or any objects to contact the trigger. Keep the muzzle pointed in a safe direction at all times.

Open the action by pulling the operating handle completely rearward until it locks in the open position (Fig. 3).

Inspect the chamber and bore of the barrel for any obstruction, excessive oil or grease. (The chamber is the rear portion of the barrel which contains the cartridge.) Failure to do so may result in gun damage and/or personal injury when the shotgun is fired.

Do not load shotgun until ready for use! Unload shotgun when shooting has been completed! The safety button should always be fully rearward in the "ON" (SAFE) position whether the firearm is loaded or not.

Check to be certain that the ammunition selected is the same type of cartridge as designated on the left side of the barrel.

Model 9200 is designed to fire 12 ga. shells ranging from 2-3/4" target and field loads to 12 ga. 3" magnum shells.

The **Model 9200A1** was specifically designed to fire 2-3/4" magnum loads.

If you wish to load the firearm with the maximum number of shells or fire single shots, load the first shell through the ejection port located on the right side of the receiver (Fig. 8). The shell can be inserted directly into the chamber or placed on top of the elevator. Close the action by pressing the bolt release (Fig. 3). Be sure to keep fingers and other objects out of the ejection port.

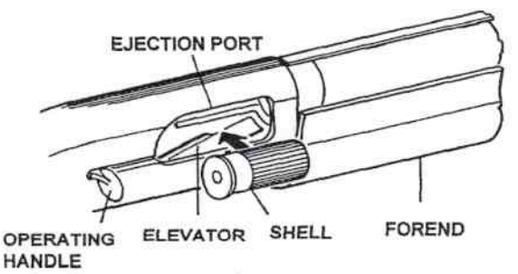


Fig. 8

The shotgun is now loaded! The safety button (Fig. 2) should be kept fully rearward in the "ON" (SAFE) position until ready for use. Keep the muzzle pointed in a safe direction at all times.

TO LOAD MAGAZINE -- With the safety button fully rearward in the "ON" (SAFE) position and the bolt in the forward or closed position, hold the shotgun with the bottom of the receiver facing upward. Press the bolt release as shown in Figure 9.

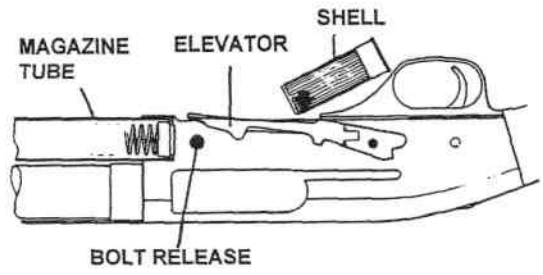


Fig. 9

While keeping the bolt release button depressed, push the shotshell into the loading port depressing the elevator as shown in Figure 10. This will expose the magazine tube opening within the receiver.

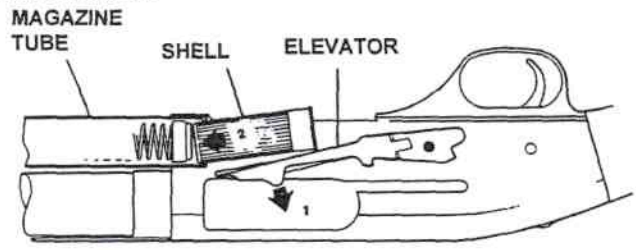


Fig. 10

Release the button and continue pushing shotshell into the magazine tube until the rim of the shell is past the shell stop as shown in Figure 11. Repeat the above sequence to load each additional shell.

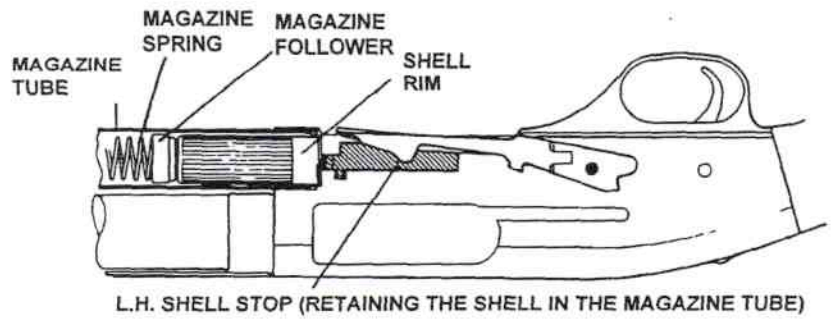


Fig. 11

After last shell is loaded into magazine, depress bolt release to ensure elevator returns to starting position.

FIRING

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

During firing, the operating handle (Fig. 3) travels rearward with considerable force and velocity. Do not place hands or other objects in its path.

To Fire — With the gun pointed in a safe direction and held in the proper firing position, move the safety button fully forward to its "OFF" (FIRE) position. Pulling trigger through its full travel to the rear will fire the gun.

After firing, the empty cartridge will be automatically ejected through the ejection port. Be sure that all observers are clear of the path of the ejection as the empty cases are thrown out with significant force and could cause injury.

Autoloading shotguns automatically feed the next live round from the magazine into the chamber each time the gun is fired until all rounds are fired. You should be aware that no mechanical force on the part of the user is needed in this process and you should be alert to the fact that the chamber is loaded for you and the gun is capable of firing again if trigger is pulled.

The gun is designed so that when all shells have been fired the breech bolt will automatically lock open in the rear position. You should never use this as a guide for determining if the firearm is empty! Always visually inspect the chamber, elevator and magazine for the presence of ammunition.

Should the round fail to fire, keep the gun pointed in a safe direction, put the safety fully rearward in the "ON" (SAFE) position. Remove the misfired round and segregate from other ammunition. Do not attempt to refire a misfired round.

If at any time during firing, the report of any given round is noticeably louder or softer than previous rounds fired, STOP! Do not load or fire additional rounds until you have put safety in the "ON" (SAFE) position, then safely unload your firearm and inspect it for possible damage or obstruction in the chamber or bore.

TO UNLOAD

Position the safety fully rearward in the "ON" (SAFE) position and keep the muzzle pointed in a safe direction at all times. At no time during unloading should you allow your fingers or any other object to touch the trigger.

First, remove the round from the chamber by grasping the operating handle and pulling the bolt slowly rearward until the face of the bolt is even with the rear of the ejection port. Remove the round by hand.

DO NOT pull the bolt fully rearward to its locked position since this may release a round from the magazine tube. Allow the bolt to move forward slowly and close on an EMPTY chamber.

To remove shells from the magazine tube, turn the gun so that the trigger guard is facing upward. Depress the bolt release and elevator. While holding the elevator down, depress

the front of the shell stop located on the opposite side of the receiver from the ejection port. This will release one shell from the magazine tube under spring pressure. To release any remaining shells, depress the R.H. Shell Stop first – then the L.H. Shell Stop. Repeat this procedure until the magazine is completely empty (Fig. 12).

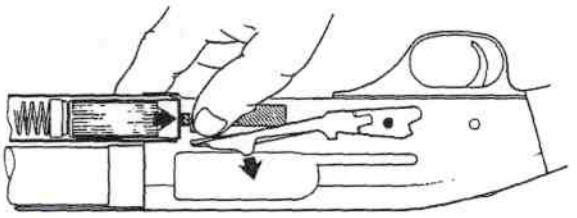


Fig. 12

After unloading the magazine, pull the operating handle rearward until the bolt locks in the open position.

Re-check the chamber, elevator and magazine to be certain gun is unloaded.

DISASSEMBLY

Position the safety button fully rearward in the "ON" (SAFE) position and check chamber, elevator and magazine to be certain gun is unloaded. Wear eye protection during disassembly and cleaning.

BARREL

The action must be in the closed position (bolt fully forward). Unscrew the forend cap and remove the forend (Fig. 5).

The sporting M9200 (not used on 9200A1)barrel assembly includes a gas cylinder cover to protect the valve system (Fig. 7).

Grasp the barrel ahead of the gas cylinder and pull forward until it is free of the receiver and magazine tube (Fig. 13).

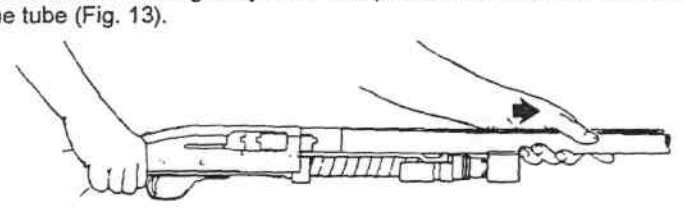
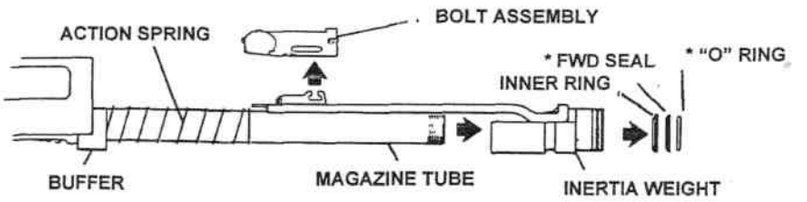


Fig. 13

ACTION

Remove the O-Ring, forward seal ring and the inner ring (M9200 Sporting models only). The action spring is located ahead of the receiver and will normally push the mechanism toward the front of the receiver after the barrel has been removed. The operating handle will rest against the front edge of the ejection port. Push the action bar slightly rearward and while holding the mechanism, remove the operating handle by pulling straight out.

Remove the inertia weight, action bar, and bolt assembly from the receiver and magazine tube (Fig. 14).



* *Inner Ring is pre-assembled with the Outer Piston Ring on 9200A1*

Fig. 14

Remove the action spring and buffer simultaneously by grasping the buffer (Fig. 14) and sliding it forward and off the magazine tube. This method of removal will prevent stretching and distorting of the action spring.

Using a blunt object, push out the two trigger housing retaining pins (Fig. 15).

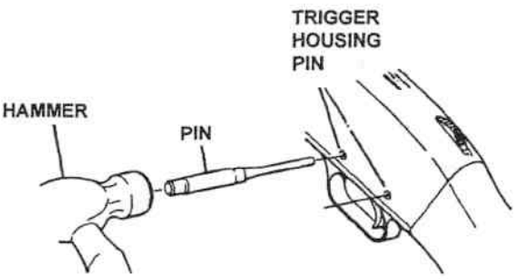


Fig. 15

The trigger housing assembly can now be pulled straight out of the receiver.

The trigger housing assembly is a complex assembly and must not be disassembled. Disassembly should only be performed by the factory or a qualified gunsmith.

CAUTION: Do not pull the trigger and allow the hammer to fall when the trigger housing assembly is removed from the receiver. To do so may result in personal injury or damage to the assembly.

Field disassembly is now complete. The shotgun should not be disassembled further for routine cleaning or maintenance. Further disassembly should only be performed by the factory or a qualified gunsmith.

CLEANING AND LUBRICATION

With proper care, your Mossberg shotgun will provide you with years of dependable service. Your firearm should be inspected and cleaned periodically to ensure that it remains in good condition. Clean your firearm as soon as possible after use. This is especially important if your firearm has been exposed to moisture.

Use the instructions and equipment provided in a quality gun cleaning kit.

For maximum performance and continued satisfaction with your shotgun, periodic cleaning and lubrication are essential. Always be sure that the safety button is fully rearward in the "ON" (SAFE) position (Fig. 2) and that the gun is unloaded before cleaning your gun. Wear eye protection during cleaning.

Normal use requires only that the mechanisms be free of excessive shooting residue. Very little lubrication other than a light oiling of external surfaces to prevent rust is needed.

As a guide, Mossberg recommends thorough cleaning of your autoloader after every 200 rounds. Unusually dusty, dirty or harsh weather conditions or use of ammunition which leaves significant powder residue may require more frequent cleaning.

If the gun is to be stored for a long period of time it should be thoroughly cleaned and oiled. Do not plug barrel or store in a fabric lined case that will absorb lubricant from the gun.

Over lubrication should be avoided during below freezing conditions. Exposure to unfavorable weather or moisture from condensation requires additional care.

Scrub bore and chamber with solvent and follow with cleaning patches until barrel is clean. A final pass with a lightly oiled patch will provide a protective coating. Clean and remove any deposits in the barrel extension and gas cylinder.

ACTION CLEANING — Clean all components of the action (see Fig. 14) to remove accumulated residue. An evaporating solvent should be used. Action parts will remain cleaner longer if lubrication is used sparingly.

GAS SYSTEM — The gas system includes the inertia weight, inner and outer piston ring, magazine tube, action spring, forward seal ring*, O-ring* and the gas cylinder of the barrel. These parts should be thoroughly cleaned using solvent. A stiff brass bristle brush is useful for removing stubborn deposits (see Fig. 16 & 17).
Not used on 9200A1

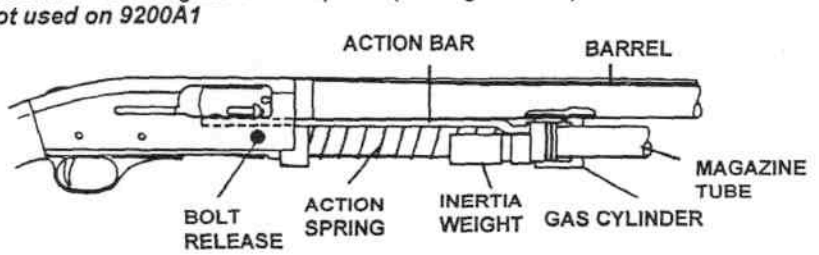


Fig. 16

Apply a light coat of gun oil to all metal parts and then wipe thoroughly with a dry cloth. Excess oil will accelerate the build up of carbon residue in the gas system and may have a negative effect on gun performance.

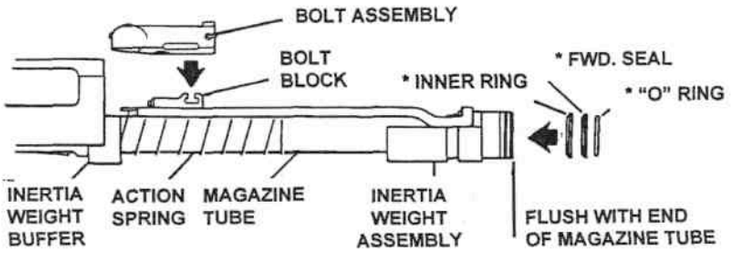
Camo guns: Caution should be exercised to avoid exposure of camouflage pattern to strong solvents.

ASSEMBLY

Place the inertia weight buffer on the magazine tube with the flat side facing the muzzle. Slide it down the magazine tube until it rests firmly against and overlaps under the receiver (Fig. 17).

One end of the action spring has two closely wound wire coils. Take this double wound end and place it over the magazine tube. Rotate the spring in a counterclockwise direction while sliding it onto the magazine tube until it rests firmly inside the corresponding cut in the end of the buffer.

Slide the action bar/inertia weight assembly on the magazine tube until the front of the inertia weight is even with the end of the tube (Fig. 17).



** Not used on M9200A1*

Fig. 17

Place the bolt assembly on the bolt block as shown in Figure 17.

Align the action bars with the corresponding cuts in the front of the receiver.

Grasp the inertia weight and push the assembly into the receiver against the pressure of the action spring.

NOTE: If the bolt stops approximately halfway into the receiver DO NOT FORCE. Rotate the action bars counterclockwise slightly to allow the action bar to slide past the left hand shell stop more easily.

Continue sliding the assembly rearward until the front of the bolt is visible in the ejection port. While maintaining pressure against the spring, insert the operating handle (with its notch facing toward the butt) into the side of the bolt.

Push the handle in firmly until you feel it snap into position (Fig. 4).

Models 9200 Sporting only *

- Slide the inner ring onto the magazine tube with its angled or beveled edge resting against the inertia weight assembly.
- Slide forward seal ring onto the magazine tube with its beveled edge resting against the inner ring.
- Slide the rubber "O" ring onto the tube until it rests against the forward seal ring (Fig. 5).

Insert the trigger housing into the receiver, align the two trigger housing pin holes and insert the trigger housing pins until they are flush with the sides of the receiver.

Install barrel, gas cylinder cover (9200 only), spacer (if synthetic forend), forend and forend cap as described in "Unpacking Your Autoloader" of this manual.

FUNCTION TESTING

After performing any work on your firearm such as cleaning, disassembly or installation of an accessory, recheck your gun for proper functioning before firing any live ammunition.

Be sure the firearm is completely unloaded and pointed in a safe direction at all times.

Move safety button fully rearward to the "ON" (SAFE) position.

Grasp the operating handle and pull the bolt fully rearward. It should lock in the open position.

With fingers and other objects clear of the ejection port, depress the bolt release and allow the bolt to move forward under spring pressure. It should lock in the fully closed position. Repeat this procedure several times to check for free movement of the action assemblies.

Close the action and leave the safety button fully rearward in the "ON" (SAFE) position. Pull the trigger rearward fully. The hammer should not fall (No Fire).

Remove your finger from the trigger. Move the safety button forward to the "OFF" (FIRE) position. The hammer should not fall (No Fire).

Leave the safety button forward in the "OFF" (FIRE) position.

Pull the trigger rearward. The hammer should fall (Fire).

Open the action. Move the safety button fully rearward to the "ON" (SAFE) position.

If your firearm does not perform as described in any of the above steps, contact O.F. Mossberg & Sons, Inc., immediately. Do not attempt to use the firearm.

SIGHT ADJUSTMENTS – RIFLE SIGHT BARRELS

BEFORE MAKING ANY SIGHT ADJUSTMENTS:

a. Move the safety button fully rearward to the "ON" (SAFE) position (Fig. 2), and keep muzzle pointed in a safe direction.

b. Open the action, check chamber, elevator and magazine tube to be certain firearm is unloaded.

REAR SIGHT ADJUSTMENTS

IRON SIGHTS:

Folding Style rear sight:

Elevation may be adjusted by loosening the small screw in the center of the rear sight. This will allow the sight blade to be moved upward or downward as required.

Windage may be adjusted by moving the rear sight base to the left or right in the dove tail slot in the barrel. Place a wooden dowel or other object that will not damage the finish, against the side of the sight base. Tap the dowel with a hammer until the desired sight location is achieved.

Williams Style rear sight:

Elevation may be adjusted by loosening the smaller of the two screws on the rear sight leaf base. This will allow the sight leaf base to be raised or lowered by sliding the base up or down the rear sight ramp. Tighten screw after adjustment.

Windage may be adjusted by loosening the larger of the two screws and sliding the sight leaf left or right in the sight leaf base. Tighten screw after adjustment.

Remember: Move the rear sight in the same direction you would like the shot to move. For example, if the point of impact is low and left of the point of aim ... move the rear sight upward and to the right.

DUAL-COMB TROPHY STOCK

BEFORE PERFORMING ANY DISASSEMBLY OR ASSEMBLY PROCEDURE:

1) Move safety button fully rearward to the "ON" (SAFE) position as described in this Owner's Manual (Fig. 2).

2) Open the action, check chamber, elevator and magazine tube to be certain firearm is unloaded.

To Change Removable Combs:

1) Using a 3/16 in. Allen head wrench (supplied) unscrew and remove the comb retaining screw found at the top center of the removable comb.

2) Place the desired comb into position. Insert the comb retaining screw and snug-tighten. Do not overtighten as this will damage the internal assembly components.

ACCU, ACCU-STEEL CHOKE TUBES

BEFORE REMOVING OR INSTALLING ANY CHOKE TUBE:

a) Move safety button fully rearward to the "ON" (SAFE) position as described in this Owner's Manual (Fig. 2)

b) Open the action, check chamber, elevator and magazine tube to be certain firearm is unloaded.

Do not use bent or deformed tubes as these may result in tube or barrel damage upon firing. Inspect tubes periodically to insure they are properly installed and in good condition.

Never fire the gun without a choke tube properly installed. Failure to do so will damage the precision threads on the inside of the barrel.

CARE & CLEANING: The precision threads on your choke tube should be kept clean and lightly oiled at all times.

During cleaning of the barrel, be certain a choke tube is properly installed. This will avoid residue build-up on threads.

The "Improved Cylinder" choke tube will usually produce the best accuracy with most slugs.

ACCU-CHOKE TUBES - are designed for Lead and Steel Shot Patterns. STEEL SHOT can be fired through Accu-choke tubes however, better steel shot patterns may be obtained by using ACCU-STEEL choke tubes.

To remove choke tube, loosen it with the choke wrench provided, turning counter - clockwise. When loose, remove completely with fingers, put choke on a clean dry surface.

To install choke tube, first screw the tube clockwise into barrel by hand and then tighten the tube until snug with a choke wrench. Do not use excessive force when installing. Tube tightness should be checked periodically.

ACCU CHOKE TUBES

GAUGE	ITEM #	LEAD SHOT PATTERNS
12	95190	Full
12	95195	Modified
12	95200	Imp. Cylinder
12	95235	Skeet
12	95240	Extra-Full
12	95245	Improved Modified

ACCU-STEEL CHOKE TUBES

ACCU-STEEL TUBES - have been specifically designed for exceptional endurance and controlled patterning of steel shot.

These tubes will provide the best pattern results for the steel shot sizes stamped on each tube.

Lead shot may be used with ACCU-STEEL tubes; however, pattern tests should be made to compare the pattern change.

To **remove** choke tube, loosen with a choke wrench provided, turning counterclockwise. When loose, remove completely with fingers, put choke on a clean dry surface.

To **install** choke tube, first screw the tube clockwise into barrel by hand and then tighten the tube until snug with a choke wrench. Do not use excessive force when installing. Tube tightness should be checked periodically.

ACCU-STEEL tubes protrude beyond the muzzle and are designed specifically for **steel shot.** Choke designations are marked on each tube for specific steel shot sizes.

ACCU–STEEL CHOKE TUBES

GAUGE	ITEM#	STEEL SHOT PATTERNS
12	95110	Full for T,F,BB,#1,2
12	95115	Full for #4,6
12	95117	Extra-Full for T,F,BB,#1,2
12	95120	Modified for All Steel Shot Sizes

SERVICE INSTRUCTIONS

Should your firearm require service that necessitates shipping the firearm to an authorized Service Center, kindly follow these instructions.

We reserve the right to refuse service on Mossberg firearms which have had modification and or removal of metal from the firearm, including, but not limited to, the barrel, chamber, receiver, and trigger assembly, or safety mechanism. We must restore the firearm to factory original mechanical condition and charge for this work.

To send your firearm to Mossberg for service:

1. **Make absolutely certain your gun is unloaded.**
2. **Do not send ammunition with your gun.**

Remove all accessories from your firearm such as scopes, slings, swivels, mounts, etc. Please package the gun securely (be certain gun parts cannot shift during shipment) in a suitable shipping container and ship the gun via UPS or your chosen carrier, prepaid and insured, to:

Mossberg Service Center
1001 Industrial Blvd.
Eagle Pass. Texas 78853
Attn: Service Dept.

We do not accept C.O.D. shipments.

Include with your firearm a clear description of the problem and service you wish for us to perform. **Please give us a clear ship-to address,** (no P.O. box numbers), your daytime phone number and if possible, fax number. We suggest you place your correspondence inside the package.
If you have questions, please call us at 1-203-230-5400.

To Obtain Parts For Your Mossberg:
We'll be happy to send you our latest Parts/Price Catalog. Call us at 1-203-230-5400.
We'll need your name, address, city, state, and zip code.

To order parts from us - You may call your order to us at 1-203-230-5400 or you may fax your order to 1-203-230-5479.
Please provide your name, address, city, state, zip and phone number.
We'll need Model #, Serial #, Gauge, Finish, Part # and Part name.
We have a $7.50 (U.S.) minimum parts order charge. We accept most major credit cards, personal checks, money orders, and bank drafts.

Service outside of the U.S.A.
For Mossberg firearm parts and service requirements outside of the United States, customers are requested to contact the closest Mossberg stocking dealer/distributor.

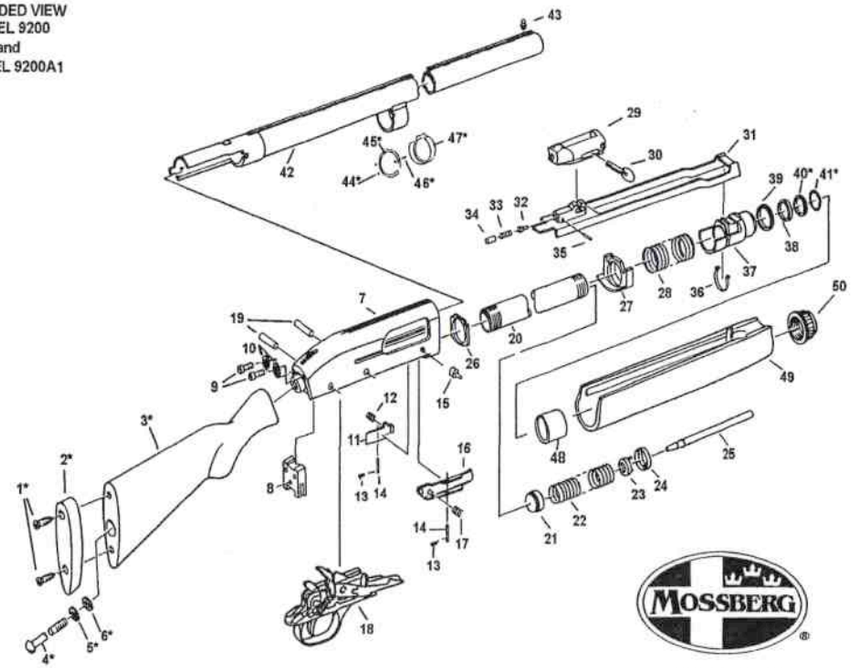
PARTS LIST

ITEM NO.	DESCRIPTION	ITEM NO.	DESCRIPTION
1.	Recoil Pad Screw	26.	Receiver Insert
2.	Recoil Pad	27.	Inertia Weight Buffer
3.	Stock Assembly	28.	Action Spring
4.	Stock Bolt	* 29.	Bolt Assembly
5.	Stock Bolt Lock Washer	30.	Operating Handle
6.	Stock Bolt Washer	* 31.	Action Bar Sub-Assembly
* 7.	Receiver	32.	Operating Handle Plunger
* 8.	Bolt Buffer Assembly	33.	Operating Handle Plunger Spring
9.	Bolt Buffer Screw	34.	Slide Block Buffer
10.	Bolt Buffer Lock Washer	35.	Retaining Pin
11.	Shell Stop L.H.	36.	Action Bar Spring Retainer
12.	Shell Stop L.H. Spring	37.	Inertia Weight
13.	Pivot Pin Retaining Clip	38.	Inner Seal Ring
14.	Shell Stop Pivot Pin	39.	Outer Piston Ring
15.	Bolt Release	** 40.	Forward Seal Ring
16.	Shell Stop Assembly R.H.	** 41.	O Ring
17.	Shell Stop Spring R.H.	42.	Barrel Assembly
* 18.	Trigger Housing Assembly	43.	Front Sight
19.	Trigger Housing Pin	** 44.	Valve Ball (2-Required)
20.	Magazine Tube	** 45.	Flat Spring
21.	Magazine Follower	** 46.	Flat Spring Retaining Screw
22.	Magazine Spring	** 47.	Gas Cylinder Cover
23.	Forend Cap Detent	48.	Spacer (Synthetic Forend Only)
24.	Magazine Spring Retainer	49.	Forend
25.	Magazine Plug	50.	Magazine Tube Cap

* Items marked with an asterisk on parts list are reserved for qualified gunsmiths only.

** Not used in M9200A1

EXPLODED VIEW
MODEL 9200
and
MODEL 9200A1



*NOT USED IN M9200A1

FIREARMS SAFETY DEPENDS ON YOU. MAKE NO MISTAKE ABOUT IT!

From the time an individual picks up a firearm, that individual shooter becomes a part of a system over which that shooter has complete control. The shooter is the only part of the system that can make a gun safe — or unsafe. Hunting and target shooting are among the safest of all sports. These rules are intended to make them even safer - by re-emphasizing and reaffirming the basics of safe gun handling and storage and by reminding each individual shooter that he or she is the key to firearms safety. You can help meet this responsibility by enrolling in hunter safety or shooting safety courses. You must constantly stress safety when handling firearms, especially to children and non-shooters. Newcomers in particular must be closely supervised when handling firearms with which they may not be acquainted. Don't be timid when it comes to gun safety. If you observe anyone violating any safety precautions, you have an obligation to suggest safer handling practices, such as those in this booklet. Please read these rules carefully and follow the safety procedures outlined. Firearms safety is up to you. Make no mistake about it.

1. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION
2. FIREARMS SHOULD BE UNLOADED WHEN NOT ACTUALLY IN USE
3. DON'T RELY ON YOUR GUN'S "SAFETY"
4. BE SURE OF YOUR TARGET AND WHAT'S BEYOND IT
5. USE CORRECT AMMUNITION
6. IF YOUR GUN FAILS TO FIRE WHEN THE TRIGGER IS PULLED, HANDLE WITH CARE
7. ALWAYS WEAR EYE AND EAR PROTECTION WHEN SHOOTING
8. BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING
9. DON'T ALTER OR MODIFY YOUR GUN, AND HAVE GUNS SERVICED REGULARLY
10. LEARN THE MECHANICAL & HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING

Courtesy of Sporting Arms and Ammunition Manufacturers' Institute. Inc.

MOSSBERG WARRANTY PERFORMANCE

"Lifetime Limited Warranty"

For the time period of the warranty, any Mossberg Model 9200 firearm or part thereof, defective in material or manufacture and returned postage paid, to the MOSSBERG SERVICE CENTER, will be repaired or replaced at our discretion, free of charge and returned, postage prepaid. This non-transferable warranty is established by return of the Research and Registration card, which should be mailed by the original owner within thirty (30) days of purchase.

VALID IN THE UNITED STATES AND CANADA ONLY, THIS WARRANTY DOES NOT COVER COSMETIC APPEARANCE OR ANY DAMAGE CAUSED BY ABUSE, MISUSE, NEGLECT, OR ALTERATION OF THE FIREARM.

This warranty gives you specific legal rights, and you may have other rights which vary from State to State.

Address all correspondence to: MOSSBERG SERVICE CENTER,
101 Powdered Metal Drive, North Haven, Connecticut 06473.